

Safety Data Sheet

according to MOEL Public notice 2020-130 Issue date: 8/8/1998 Revision date: 9/30/2021 Version: 13.0

| 1. Chemical product and company identification | | |
|--|---|--|
| 1.1. Product identifier | | |
| Product form Trade name Chemical name | : Substance : Caprolactam : Caprolactam | |
| 1.2. Recommended uses and restrictions | | |
| Use Categories01 - Feed materials 2.1. Relevant identified uses Nylon .2.2. Uses advised against No additional information available | : | |
| 1.3. Supplier information | | |
| - Supplier Company Address Emergency telephone number | : Capro : 108-12, Sapyeong-ro, Nam-gu, Ulsan, Korea : +82 -052-270-9783 | |

2. Hazards identification

| 2.1. Classification of the substance or mixture | | |
|--|------|--|
| Acute toxicity (oral), Category 4 | H302 | |
| Acute toxicity(inhalation) Category 4 | | |
| Skin corrosion/irritation, Category 2 | H315 | |
| Serious eye damage/eye irritation, Category 2 | H319 | |
| Specific target organ toxicity - Single exposure, Category 3, Respiratory tract irritation | H335 | |

2.2. Label elements

2.2.1. Hazard pictograms (GHS KR)



2.2.2. Signal word (GHS KR)

Warning.

2.2.3. Hazard statements (GHS KR)

- H302 Harmful if swallowed.
- H313 May be harmful in contact with skin.
- H315 Causes skin irritation.
- H319 Causes serious eye irritation.
- H335 May cause respiratory irritation.

2.2.4. Precautionary statements (GHS KR)

Precaution:

- P261 Avoid breathing dust/mist/vapours.
- P264 Wash ... thoroughly after handling.
- P270 Do not eat, drink or smoke when using this product.
- P271 Use only outdoors or in a well-ventilated area.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.

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Treatment:

P301+P312 - IF SWALLOWED: Call a POISON CENTER/doctor/... if you feel unwell.

P302+P352 - IF ON SKIN: Wash with plenty of water/....

P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P312 - Call a POISON CENTER/doctor/... if you feel unwell.

P321 - Specific treatment (see ... on this label).

P330 - Rinse mouth.

P332+P313 - If skin irritation occurs: Get medical advice/attention.

P337+P313 - If eye irritation persists: Get medical advice/attention.

P362+P364 - Take off contaminated clothing and wash it before reuse.

Storage:

P403+P233 - Store in a well-ventilated place. Keep container tightly closed. P405 - Store locked up.

Disposal:

P501 - Dispose of contents/container according to waste related regulations.

2.3. Hazards - Other hazards which do not result in classification - Hazard Risk

No data available

| 3. Composition/information on ingredients | | | |
|---|-------------|---------------------------|---------------|
| Product form | : Substance | | |
| Substance name | Other Names | Product identifier number | Concentration |

| Substance name | Other Names | Product identifier number | Concentration (%) |
|----------------|-------------|---|----------------------|
| Caprolactam | - | CAS-No.: 105-60-2 KECI-No.: KE-18554 | 100 |

4. First-aid measures

4.1. First-aid measures after eye contact

Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

4.2. First-aid measures after skin contact

Wash skin with plenty of water. Take off contaminated clothing. If skin irritation occurs: Get medical advice/attention.

4.3. First-aid measures after inhalation

Remove person to fresh air and keep comfortable for breathing. Call a poison center or a doctor if you feel unwell.

4.4. First-aid measures after ingestion

Rinse mouth.

Call a poison center or a doctor if you feel unwell.

4.5. Other medical advice or treatment

Treat symptomatically.

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| 5. Fire-fighting measures | | |
|--|--|--|
| 5.1. Suitable (and unsuitable) extinguishing media | | |
| Suitable extinguishing media: Water spray. Dry powder. Foam.Jnsuitable extinguishing media: Not applicable | | |
| 5.2. Special hazards arising from the substance or mixture | | |
| Not applicable | | |
| 5.3. Special protective equipment and precautions for fire-fighters | | |
| Protection during firefighting | Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing. | |

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ventilate spillage area.

Avoid contact with skin, eyes and clothing.

Avoid breathing dust/mist/vapours.

Do not attempt to take action without suitable protective equipment.

For further information refer to section 8: "Exposure controls/personal protection".

Dispose of materials or solid residues at an authorized site.

6.2. Environmental precautions and protective procedures

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Mechanically recover the product.

7. Handling and storage

7.1. Precautions for safe handling

Do not get in eyes, on skin, or on clothing. Wear personal protective equipment. Use only outdoors or in a well-ventilated area. Avoid breathing dust/fume/gas/mist/vapours/spray. Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage

Store locked up. Store in a well-ventilated place. Keep container tightly closed. Keep cool.

8. Exposure controls/personal protection

8.1. Occupational Exposure Limits

No data available

8.2. Appropriate engineering controls

Appropriate engineering controls Environmental exposure controls

- : Ensure good ventilation of the work station.
- : Avoid release to the environment.

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| 3.3. Personal protection | |
|--|--|
| Hand protection: | |
| Protective gloves | |
| | |
| Eye protection: | |
| Safety glasses | |
| | |
| Skin and body protection: | |
| Near suitable protective clothing | |
| | |
| Respiratory protection: | |
| In case of insufficient ventilation, wear suitable respiratory equipment | |

Personal protective equipment symbol(s):



|) Appearance | : No data available |
|--|--|
| Physical state | : Solid. |
| Colour | : white. |
|) Odour | : No data available |
|) Odour threshold | : No data available |
|) pH | : No data available |
|) Melting / freezing point | : 69.3 °C / Not applicable |
| Initial boiling point and boiling range | : 270.8 °C 1013.25 hPa |
|) Flash point | : Not applicable |
|) Evaporation rate | : No data available |
| Flammability (solid, gas) | : Non flammable. |
| Upper / lower flammability or explosive limits | : Not applicable |
|) Vapour pressure | [∶] 0.0013 hPa 20℃ |
| Solubility | [:] Solubility in water: 866.89 g/l 22℃ |
| | Log Pow: 0.12 25°C |
| n) Vapour density | : 3.91 air=1 |
|) Relative density | [:] 1.105 20℃ |
|) Partition coefficient n-octanol/water | ¹ 0.12 25℃ |
| , | |
|) Auto-ignition temperature | : 395 °C 1013 mbar |
|) Decomposition temperature | : -31900 J/g |
| Viscosity, kinematic | : Not applicable |
| Viscosity, dynamic | [∶] 9 cP 78℃ |
|) Molecular mass | : 113.2 g/mol |
| | |
| Other information | |
| elative evaporation rate (butylacetate=1) | : 1 butyl acetate=1 |

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10. Stability and reactivity

10.1. Chemical stability and Possibility of hazardous reactions

The product is non-reactive under normal conditions of use, storage and transport.

Stable under normal conditions.

No dangerous reactions known under normal conditions of use.

10.2. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.3. Incompatible materials

No data available

10.4. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

| 11. Toxicological information | |
|---|--|
| 11.1. Information on exposure routes | 5 |
| Oral Skin and eyes contact Inhalation | Harmful if swallowed. May be harmful in contact with skin. Causes skin irritation. Causes serious eye irritation. Not classified |
| 11.2. Health hazards | |
| Acute toxicity (oral): Harmful if swallowed. Acute toxicity (dermal): May be harmful in contact with skin. Acute toxicity (inhalation): Not classified | |
| Caprolactam (105-60-2) | |
| LD50 oral rat | 1475 mg/kg |
| LC50 Inhalation - Rat | 8.16 mg/l/4h |
| Skin corrosion/irritation: | |
| Causes skin irritation. Serious eye damage/irritation: Causes serious eye irritation. | |
| | |

Respiratory sensitization:

Not classified

Skin sensitization:

Not classified

Carcinogenicity:

Not classified Probably not carcinogenic to humans.

Mutagenicity:

Not classified

Reproductive toxicity:

Not classified

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| STOT-single exposure: May cause respiratory irritation. | | |
|--|----------------|--|
| STOT-repeated exposure: | | |
| Not classified | | |
| Aspiration hazard: | | |
| Not classified | | |
| Caprolactam (105-60-2) | | |
| Viscosity, kinematic | Not applicable | |
| | | |

12. Ecological information

| 12.1. Ecotoxicity | |
|---|---|
| Ecology - general | : The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment. |
| Hazardous to the aquatic environment, short-term (acute) | : Not classified |
| Hazardous to the aquatic environment, long-term (chronic) | : Not classified |

| Caprolactam (105-60-2) | |
|---|--------------------------|
| LC50 - Fish [1] | > 100 mg/l |
| EC50 - Crustacea [1] | > 1000 mg/l |
| ErC50 algae | > 1000 mg/l Source: ECHA |
| Partition coefficient n-octanol/water (Log Kow) | 0.12 25℃ |
| Partition coefficient n-octanol/water (Log Pow) | 0.12 25℃ |

12.2. Persistence and degradability

No data available

| 12.3. Bioaccumulative potential | |
|---|-----------|
| Caprolactam (105-60-2) | |
| Partition coefficient n-octanol/water (Log Pow) | 0.12 25°C |
| Partition coefficient n-octanol/water (Log Kow) | 0.12 25℃ |
| 12.4. Mobility in soil | |
| Caprolactam (105-60-2) | |

| Caprolactam (105-60-2) | |
|---|----------|
| Partition coefficient n-octanol/water (Log Pow) | 0.12 25℃ |
| Partition coefficient n-octanol/water (Log Kow) | 0.12 25℃ |

12.5. Other adverse effects

: Not classified

Ozone Other adverse effects

: No additional information available

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13. Disposal considerations

13.1. Disposal method

Dispose of contents/container in accordance with licensed collector's sorting instructions.

13.2. Disposal precaution

No data available

14. Transport information

| UN RTDG | ADR | IMDG | ΙΑΤΑ | |
|--|-----------------------------------|---|-----------------------------------|--|
| 14.1. UN number | | | | |
| Not regulated for transport | | | | |
| 14.2. UN proper shipping nam | e | | | |
| Not applicable | Not applicable | Not applicable | Not applicable | |
| 14.3. Transport hazard class(es) | | | | |
| Not applicable | Not applicable | Not applicable | Not applicable | |
| Not applicable | Not applicable | Not applicable | Not applicable | |
| 14.4. Packing group | | | | |
| Not applicable | Not applicable | Not applicable | Not applicable | |
| 14.5. Marine pollutant | | | | |
| Dangerous for the environment: No | Dangerous for the environment: No | Dangerous for the environment: No Marine pollutant: No | Dangerous for the environment: No | |
| No supplementary information available | | | | |

14.6. Special precautions for user

No data available

15. Regulatory information

| 15.1. Occupational Safety and Health Act | | |
|--|--|---------------|
| Hazardous Substances Prohibited for Manufacturing Hazardous Substances Requiring Permission Threshold Limit Values Chemicals Hazardous Substances Below Permissible Level Hazardous Substances Subject to Working Environment Measurement | Not applicable Not applicable Applicable Not applicable Not applicable | Caprolactum |
| Hazardous Substances Subject to Workers Requiring Health Examination | Not applicable | |
| Hazardous Substances Subject to Control | Not applicable | |
| 15.2. Chemicals Control Act | | |
| Toxic Chemicals Prohibited Chemicals Restricted Chemicals Substance requiring preparation for accidents | Not applicable Not applicable Not applicable Not applicable | |
| 15.3. ACT ON REGISTRATION, EVALUATION | , ETC. OF CHEMIC | ALS (K-REACH) |
| Korea Existing Chemicals Inventory (KECI) | KECI-No. : KE-18554 | . Caprolactam |

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|---|--|--|
| Priority Existing Chemical ('PEC') – subject to registration | Not applicable | |
| Priority Control Substances (Korea) | Not applicable | |
| CMR Substances (Korea) | Not applicable | |
| 15.4. Safety Control of Dangerous Substances Act | | |
| Safety Control of Dangerous Substances Act | Not applicable | |
| 15.5. Wastes Control Act | | |
| Wastes Control Act | Not applicable | |
| 15.6. Other Domestic and International Regulatory Information | | |
| Domestic | | |
| Persistent Organic Pollutants(POPs) Control Act | Not applicable | |
| Ozone Depleting Substances(ODS) | Not applicable | |
| International | | |
| EU Regulatory Information | | |
| EU Candidate list (SVHC) | Caprolactam is not on the REACH Candidate List | |
| EU authorization list (REACH Annex XIV) | Caprolactam is not on the REACH Annex XIV List | |
| EU restriction list (REACH Annex XVII) | Not applicable | |
| US Regulatory Information | | |
| CERCLA Section 103 (40CFR302.4) | Not applicable | |
| EPCRA Section 302 (40CFR355.30) | Not applicable | |
| EPCRA Section 304 (40CFR355.40) | Not applicable | |
| EPCRA Section 313 (40CFR372.65) | Not applicable | |
| International agreements | | |
| No data available | | |
| | | |
| 16. Other information | | |

| 16.1. Data sources: | KOSHA, ECHA. |
|---------------------------------|-------------------|
| 16.2. Issue date: | 08/08/1998 |
| 16.3. Revision number and date: | 13.0, 30/09/2021 |
| 16.4. Other information: | No data available |
| 16.5. Indication of changes: | No data available |

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.